

### Product Information

#### Product Characteristics

- High Clarity
- Injection Molding Grade
- Ease of Processibility

Properties	Test Method	Unit	Typical Values
<b>Physical Properties<sup>1</sup></b>			
Melt Flow Rate (200°C @ 49N)	ISO 1133	g/10 min	1.6
Rockwell Hardness	ISO 2039-2	M Scale	77
Density	ISO 1183	kg/m <sup>3</sup>	1111
Haze	ISO 14782	%	0.2
Light Transmission	ISO 13468-1	%	92
<b>Mechanical Properties<sup>1</sup></b>			
Tensile Strength	ISO 527-1,2	MPa	64
Elongation at Break	ISO 527-1,2	%	5
Flexural Strength	ISO 178	MPa	113
Flexural Modulus	ISO 178	MPa	3400
Charpy Impact Strength	ISO 179	KJ/m <sup>2</sup>	2
<b>Thermal Properties<sup>1</sup></b>			
Vicat Softening Temperature 50N	ISO 306	°C	100
Deflection Temperature Under Load, 1.82 Mpa	ISO 75-1,2	°C	79
Flammability	UL 94	-	HB

<sup>1</sup> Typical Properties; not to be construed as specifications. The data is intended as a general guideline only and does not necessarily represent the results that may be obtained otherwise.

Denka TX Polymer® is a registered trademark of Denki Kagaku Kogyo and is distributed by Calsak Corporation

Issued 9-1-13