



High Impact PS, POLYREX[®] PH-888H

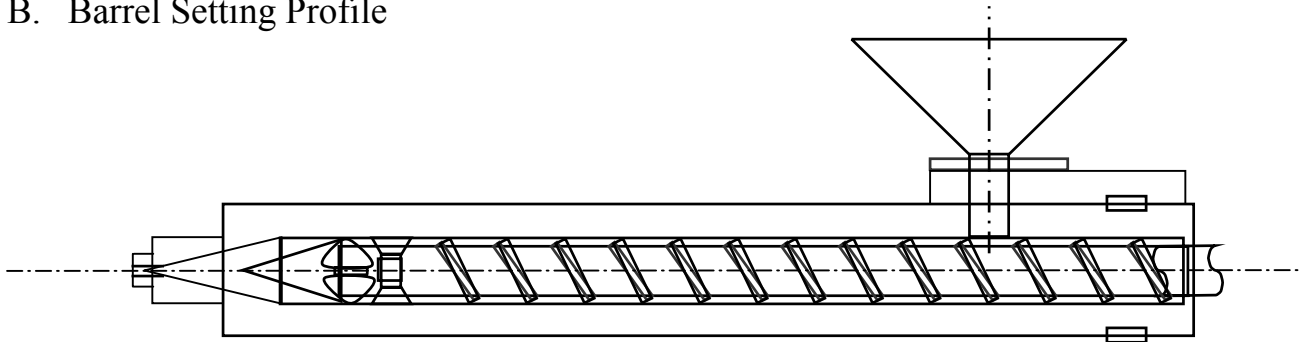
V1W

Processing Conditions

A Pre-drying 80 °C x 2~3 hrs

- depending on
- a) Humidity
 - b) Ratio of reground resin
 - c) Storage conditions

B. Barrel Setting Profile



MAX(°C)	205	205	180
MIN(°C)	185	185	160

C. Mold Temperature 40~70 °C

- depending on
- a) Thickness
 - b) Dimension
 - c) Gate and runner system

D. Injection Pressure	50~70	kg/cm ²
Holding Pressure	40~60	kg/cm ²
Back Pressure	5~15	kg/cm ²

NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 240 °C to avoid melt from degrading.

For further information, please contact your local agent or fax to Chi Mei Technical Services Dept. at 886-6-2665555