



## High Impact PS, POLYREX<sup>®</sup> PH-55Y

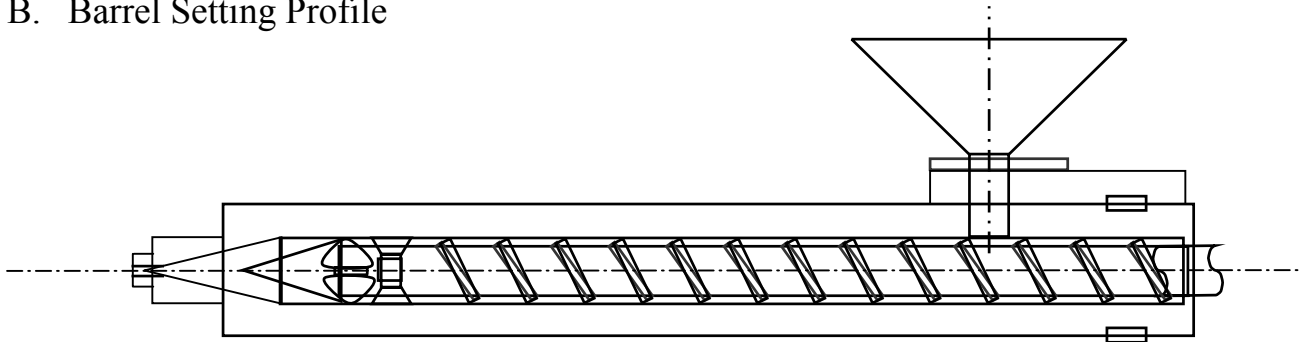
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### Processing Conditions

A Pre-drying 80 °C x 2~3 hrs

- depending on
- a) Humidity
  - b) Ratio of reground resin
  - c) Storage conditions

B. Barrel Setting Profile



MAX( °C)	220	205	180
MIN( °C)	180	195	160

C. Mold Temperature 40~70 °C

- depending on
- a) Thickness
  - b) Dimension
  - c) Gate and runner system

NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 240 °C to avoid melt from degrading.

For further information, please contact your local agent or fax to Chi Mei Technical Services Dept. at 886-6-2665555