

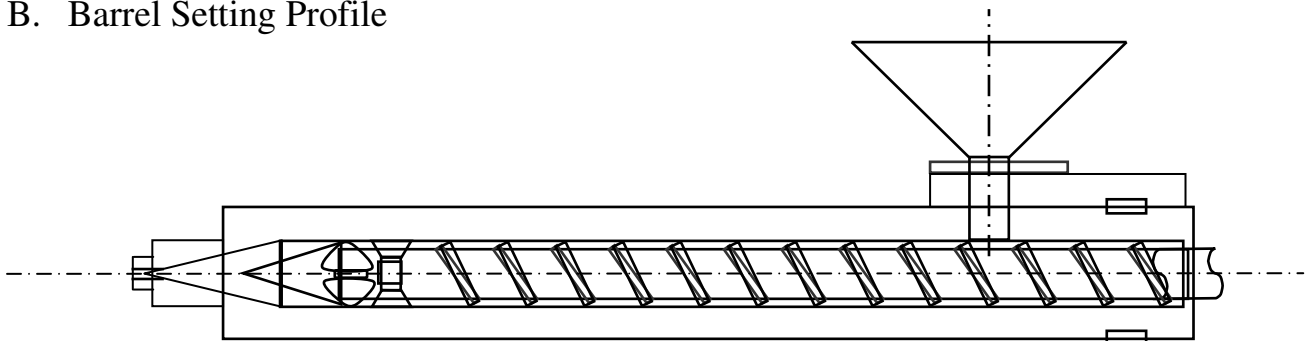
## General Purpose ABS, POLYLAC<sup>®</sup> PA-709

### Processing Conditions

A Pre-drying 80 ~ 85 °C x 2 ~ 4 hrs

- depending on
- a) Humidity
  - b) Ratio of reground resin
  - c) Storage conditions

B. Barrel Setting Profile



MAX(°C)	230	230	220
MIN(°C)	190	190	180

C. Mold Temperature 30~70 °C

- depending on
- a) Thickness
  - b) Dimension
  - c) Gate and runner system

#### NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 240 °C to avoid melt from degrading.
4. For further information, please contact your local agent or call via +886-6-2665555.