

## El Pro® Polypropylene Resin

**P600F** 

## **Product Information**

## **Product Characteristics**

- Homopolymer
- Food Packaging
- FDA 21 CFR 177.1520 Compliant

Properties	Test N	/lethod	Unit	<b>Typical Values</b>
Physical Properties <sup>1</sup>				
Melt Flow Rate (230°C @ 2.16 Kg)	ASTM	D 1238	g/10 min	10
Density	ASTM	D 1505	g/cm³	0.910
Rockwell Hardness	ASTM	1 D 785	R-Scale	1
Gloss	ASTM	D 2457	%	55
Mechanical Properties <sup>1</sup>				
Tensile Strength at Yield	ASTM	1 D 638	kg/cm²	MD: 290, TD: 200
Tensile Strength at Break	ASTM	1 D 638	kg/cm²	MD: 280, TD: 260
Elongation at Break	ASTM	1 D 638	%	MD: 850, TD: 770
Flexural Modulus	ASTM	1 D 790	kg/cm²	17,000
Izod Impact Strength	ASTM	1 D 256	kg-cm/cm	2.5
Thermal Properties <sup>1</sup>				
Vicat Softening Point	ASTM	D 1525	°C	155
Heat Distortion Temperature				
4.6 kg/	cm <sup>2</sup> ASTM	1 D 648	°C	110
18.5 kg/	cm² ASTM	1 D 648	°C	-
Flammability	UI	_94	-	-

<sup>&</sup>lt;sup>1</sup> Typical Properties; not to be construed as specifications. The data is intended as a general guideline only and does not necssarily represent the results that may be obtained otherwise.

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