

## Product Information

### Product Characteristics

- General Purpose
- Fine Finishing
- FDA 21CFR177.1640 Regulation

Properties	Test Method	Unit	Typical Values
<b>Physical Properties<sup>1</sup></b>			
Melt Flow Rate (200°C @ 49N)	ISO 1133	g/10 min	8
Density	ISO 1183	kg/m <sup>3</sup>	1,020
Haze	ISO 14782	%	1.7
<b>Mechanical Properties<sup>1</sup></b>			
Tensile Strength at Yield	ISO 527-2	MPa	25
Tensile Strength at Break	ISO 527-2	MPa	18
Tensile Strain at Break	ISO 527-2	%	230
Flexural Modulus	ISO 178	MPa	1,590
Flexural Strength	ISO 178	MPa	31
Charpy Impact Strength	ISO 179	KJ/m <sup>2</sup>	1.8
<b>Thermal Properties<sup>1</sup></b>			
Vicat Softening Temperature 10N	ISO 306	°C	80
Deflection Temperature Under Load, 1.8 Mpa	ISO 75-1,2	°C	60

<sup>1</sup> Typical Properties; not to be construed as specifications. The data is intended as a general guideline only and does not necessarily represent the results that may be obtained otherwise.

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