

El Lene® Polyethylene Resin

H5604F

Product Information

Product Characteristics

- Suitable for Blown Film
- Good Dart Impact Strength
- FDA 21 CFR 177.1520 Compliant

Properties	Test Method	Unit	Typical Values
Physical Properties ¹			
Melt Flow Rate (190°C @ 2.16 Kg)	ASTM D 1238	g/10 min	0.04
Density	ASTM D 1505	g/cm³	0.956
Hardness	ASTM D 785	D Scale	-
Mechanical Properties ¹			
Tensile Strength at Yield	ASTM D 638	kg/cm²	MD: -, TD: 250
Tensile Strength at Break	ASTM D 638	kg/cm²	MD: 620, TD: 310
Elongation at Break	ASTM D 638	%	MD: 240, TD: 8,000
Flexural Modulus	ASTM D 790	kg/cm²	-
Dart Impact Strength	ASTM D1709	g	139
Thermal Properties ¹			
Brittleness Temperature	ASTM D 746	°C	<-60
Vicat Softening Point	ASTM D 1525	°C	124
Heat Distortion Temperature			
4.6 kg/c	m ² ASTM D 648	°C	-
18.5 kg/c	m ² ASTM D 648	°C	-
Flammability	UL 94	-	-

¹ Typical Properties; not to be construed as specifications. The data is intended as a general guideline only and does not necssarily

represent the results that may be obtained otherwise.

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