

KOREA ENGINEERING PLASTICS CO LTD

450 KONGDUK-DONG, MAPO-KU, SEOUL KR

F25-(xx)(+)

Acetal "Polyoxymethylene" (POM), "KEPITAL", furnished as pellets

Color	Min Thk (mm)	Flame Class	HWI	HAI	RTI		RTI Str
					Elec	Imp	
ALL	0.75	HB	-	-	110	95	100
	1.5	HB	4	0	110	95	100
	3.0	HB	3	0	110	95	100
	6.0	HB	3	0	110	95	100

Comparative Tracking Index (CTI): 1

Inclined Plane Tracking (IPT): -

Dielectric Strength (kV/mm): 27

Volume Resistivity (10^x ohm-cm) : 9

High-Voltage Arc Tracking Rate (HVTR): 0

High Volt, Low Current Arc Resis (D495): 5

Dimensional Stability (%): 0

(xx) - May be replaced by one or two digits.

+ - May be replaced by alphabet from AA to ZZ.

ANSI/UL 94 small-scale test data does not pertain to building materials, furnishings and related contents. ANSI/UL 94 small-scale test data is intended solely for determining the flammability of plastic materials used in the components and parts of end-product devices and appliances, where the acceptability of the combination is determined by UL.

Report Date: 1989-01-13

Last Revised: 2004-06-16

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IEC and ISO Test Methods

Test Name	Test Method	Units	Thickness	
			Tested (mm)	Value
Flammability	IEC 60695-11-10	Class (color)	0.75	HB75 (ALL)
			1.5	HB75 (ALL)
			3.0	HB40 (ALL)
			6.0	HB40 (ALL)
Glow-Wire Flammability (GWFI)	IEC 60695-2-12	C	-	-
Glow-Wire Ignition (GWIT)	IEC 60695-2-13	C	-	-
IEC Comparative Tracking Index	IEC 60112	Volts (Max)	-	-
IEC Ball Pressure	IEC 60695-10-2	C	-	-
ISO Heat Deflection (1.80 MPa)	ISO 75-2	C	-	-
ISO Tensile Strength	ISO 527-2	MPa	-	-
ISO Flexural Strength	ISO 178	MPa	-	-
ISO Tensile Impact	ISO 8256	kJ/m ²	-	-
ISO Izod Impact	ISO 180	kJ/m ²	-	-
ISO Charpy Impact	ISO 179-2	kJ/m ²	-	-

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