

Product Information

Product Characteristics

- Medium-High Impact
- Good Balance of Properties
- Injection Grade

Properties	Test Method	Unit	Typical Values
Physical Properties¹			
Melt Flow Rate (200°C @ 5.0 Kg)	ASTM D 1238	g/10 min	1.5-2.5
(220°C @ 10.0 Kg)	ISO 1133	g/10 min	21-31
Vicat Softening Point	ASTM D 1525	°F	220
Specific Gravity	ASTM D 792	-	1.05
Mold Shrinkage	ASTM D 955	in/in	.005-.008
Rockwell Hardness	ASTM D 785	R-Scale	R-114
Mechanical Properties¹			
Tensile Strength at Yield, Type I, 1/8"	ASTM D 638	psi	6,050
Tensile Elongation At Break	ASTM D 638	%	30
Flexural Modulus, Type I, 1/8"	ASTM D 790	psi	345,000
Flexural Strength, Type I, 1/8"	ASTM D 790	psi	10,100
Notched Izod 1/8" @ 73°F	ASTM D 256	ft-lbs/in	5.2
1/4" @ 73°F	ASTM D 256	ft-lbs/in	4.5
Thermal Properties¹			
Heat Distortion Temperature @ 264 psi 1/8"			
Annealed	ASTM D 648	°F	202
Unannealed	ASTM D 648	°F	185

¹ Typical Properties; not to be construed as specifications. The data is intended as a general guideline only and does not necessarily represent the results that may be obtained otherwise.

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