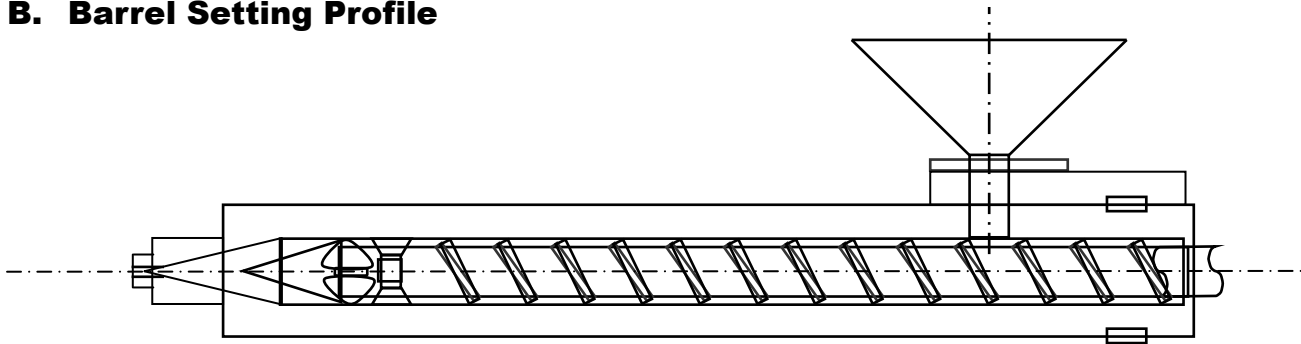


## CALSAK CS-52

### Processing Conditions

- A Pre-drying 80°C/176°F x 2~3 hrs**  
depending on a) Humidity  
b) Ratio of reground resin  
c) Storage conditions

### **B. Barrel Setting Profile**



<b>MAX</b>	<b>230°C/446°F</b>	<b>230°C/446°F</b>	<b>220°C/428°F</b>
<b>MIN</b>	<b>190°C/374°F</b>	<b>190°C/374°F</b>	<b>180°C/356°F</b>

### **C. Mold Temperature 30~70°C/86~158°F**

- depending on a) Thickness  
b) Dimension  
c) Gate and runner system

#### **NOTE :**

- 1. Keep the resin from dust and contamination during handling and production.**
- 2. Do not retain the hot melt at the barrel for a long time between injection cycles.**
- 3. Temperature setting of manifold system should not exceed 240°C/464°F to avoid melt from degrading.**