

Product Information

Product Characteristics

- Medium Impact
- High Gloss
- High Rigidity

Properties	Test Method	Unit	Typical Values
Physical Properties¹			
Melt Flow Rate (200°C @ 5.0 Kg)	ASTM D 1238	g/10 min	1.5-2.5
(220°C @ 10.0 Kg)	ISO 1133	g/10 min	22-32
Vicat Softening Point	ASTM D 1525	°F	219
Specific Gravity	ASTM D 792	-	1.05
Mold Shrinkage	ASTM D 955	in/in	.005-.008
Rockwell Hardness	ASTM D 785	R-Scale	R-116
Mechanical Properties¹			
Tensile Strength at Yield, Type I, 1/8"	ASTM D 638	psi	6,550
Tensile Elongation At Break	ASTM D 638	%	25
Flexural Modulus, Type I, 1/8"	ASTM D 790	psi	375,000
Flexural Strength, Type I, 1/8"	ASTM D 790	psi	11,500
Notched Izod 1/8" @ 73°F	ASTM D 256	ft-lbs/in	4
1/4" @ 73°F	ASTM D 256	ft-lbs/in	3.8
Thermal Properties¹			
Heat Distortion Temperature @ 264 psi 1/8"			
Annealed	ASTM D 648	°F	202
Unannealed	ASTM D 648	°F	185

¹ Typical Properties; not to be construed as specifications. The data is intended as a general guideline only and does not necessarily represent the results that may be obtained otherwise.

Polylac® is a registered trademark of Chi Mei Corporation and is distributed by Calsak Corporation

Issued 9-1-13